



## Specification SIGL original closures as snap cap D75mil

**Part name:** SIGL original closures as snap cap D75mil for flat type spear 75mil  
**atka-part No.:** 02000



**Customer Part No.:**

### Technical details

**Material:** BASF Polystyrol 495 F or Elf-ATO Lacqrene 4440

**Vicat softening temperature:** 93°C / ISO 306  
(50°C/h 50N)

**Weight per cap:** 6.9g<sup>±0.25</sup>

**Disc colour:** red

**printing colour:** no printing

**Drawing ref.:** 02000

**Drawing date:** 02<sup>th</sup> of dec 2009

**Mould ref.:** 02000

**Overall external diameter:** 82.07<sup>±0.2</sup>mm

**Overall internal diameter:** 74.50<sup>±0.2</sup>mm

**Snap on lid**

**Cap height:** 16.50<sup>±0.2</sup>mm

**Wall thickness (skirt):** 0.70<sup>±0.1</sup>mm

**Wall thickness (top):** 0.80<sup>±0.2</sup>mm

**Tearline groove depth:** 0.21<sup>±0.1</sup>mm

**Packaging:** Cardboard box 590 x 385 x 380mm. 800 caps per box.  
16 boxes per pallet. 800 x 1,200 x 2,000<sup>±50</sup>mm.  
**No Pallets on top!**

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